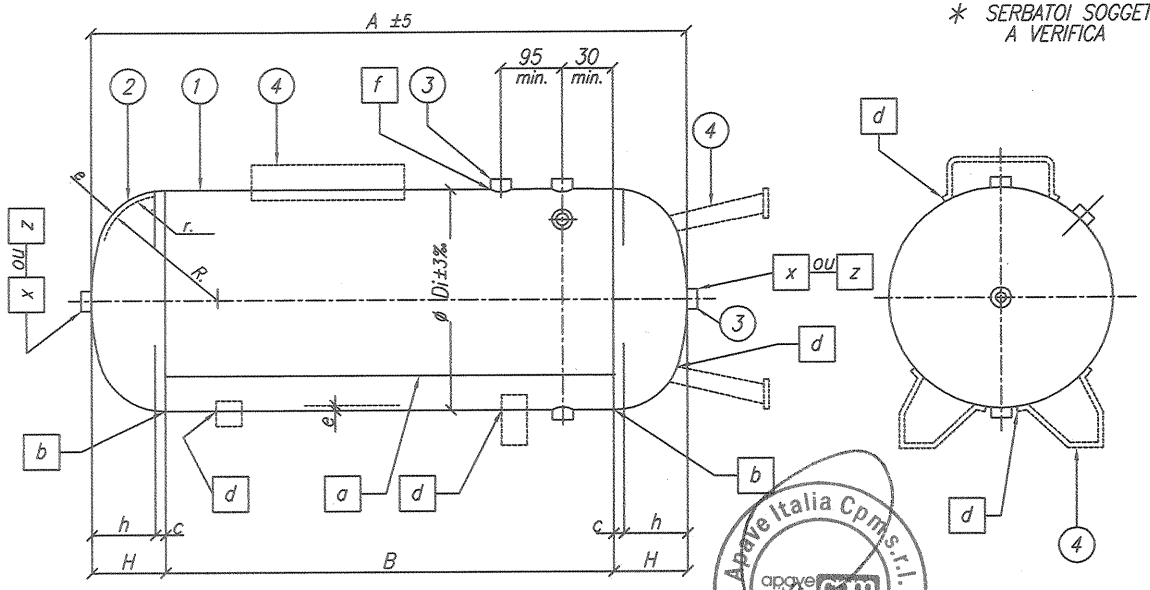


* SERBATOI SOGGETTI A VERIFICA

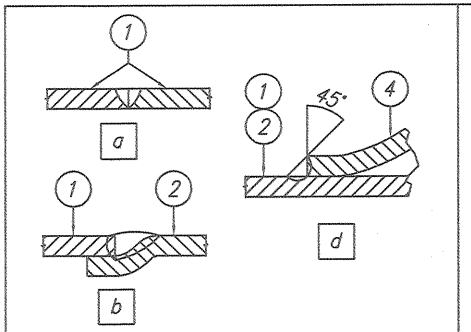
*2 P30011X-Z	300	490	1616	X/Z	1300	3	158	24	134	390	90	3
P27011X-Z	270	490	1466	X/Z	1150	3	158	24	134	390	90	3
P25011X-Z	250	490	1366	X/Z	1050	3	158	24	134	390	90	3
P200c11X-Z	200	490	1191	X/Z	875	3	158	24	134	390	90	3
P150c11X-Z	150	490	891	X/Z	575	3	158	24	134	390	90	3
P20011X-Z	200	430	1376	X/Z	1100	3	138	26	112	360	75	3
P100s11X-Z	100	430	756	X/Z	480	3	138	26	112	360	75	3
P15011X-Z	150	405	1250	X/Z	1000	3	125	25	100	350	75	3
1 P14011X-Z	140	405	1150	X/Z	900	3	125	25	100	350	75	3
P12011X-Z	120	405	1000	X/Z	750	3	125	25	100	350	75	3
P100c11X-Z	100	405	910	X/Z	660	3	125	25	100	350	75	3
P90s11X-Z	90	405	750	X/Z	500	3	125	25	100	350	75	3
3 P50s11X-Z	50	405	500	X/Z	250	3	125	25	100	350	75	3
P50n11X-Z	50	405	435	X/Z	185	3	125	25	100	350	75	3
VARIANTI TYPE 4	CAP. Lt.	Di	A	INSPEC. HOLE	B	e	H	c	h	R	r	e
					VIROLE/SHELL		FONDI/HEADS					

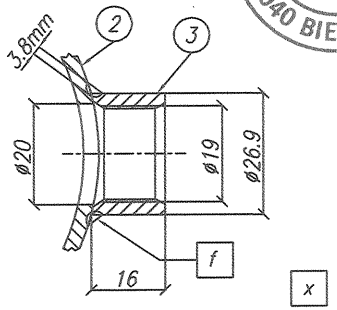
a b d f	M. A. G.	SG2 DIN 8557 ø1 mm	Ar. + CO_2
a b	U.P.	S1 DIN 8559 ø1.98 mm	FLUX LINCOLN 780
GIUNTI/JOINT	PROCEDIMENTO PROCESS	MAT. D'APPORTO FILLER MAT.	PROTEZIONE/PROTECTION
PROCEDIMENTI DI SALDATURA/WELDING PROCEDURES			

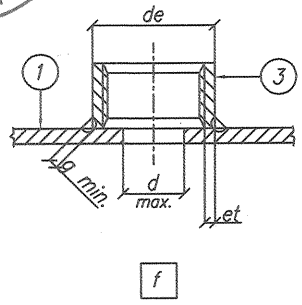
Pos.	PARTI/VESSEL PARTS	TIPO DI MATERIALE TYPE OF MATERIAL	NORME/CODE
	MATERIALE/MATERIAL		
4	SUPPORTI/SUPPORTS	Fe 360c	UNI 7070
3	MANICOTTI COUPLING (TUE 250b NF A 49-211) Fe 35.2/UNI 663	A106 Gr.B	ASTM
5 2	FONDI HEAD P265GH EN10028.2	S275 JR	EN 10025
5 1	VIROLA SHELL P265GH EN10028.2	S275 JR	EN 10025

CODICE DI CALCOLO / DESIGN CODE	CODAP 2005
SOVRASPESSORE DI CORROSIONE/CORROSION ALLOWANCE	C = 0.3 mm.
TEMPERATURE DI PROGETTO/DESIGN TEMPERATURE	T min. -10 °C, T max. +120 °C
COEFFICENTE DI CALCOLO/DESIGN COEFFICENT	Kc = 1
PRESSIONE DI PROGETTO/DESIGN PRESSURE	Ps = 11 bar.
PROVA IDRAULICA/HYDROTEST PRESSURE	Pt = 16.5 bar.
PRES. MAX. DI ESERCIZIO/ MAX. OPERATING PRESSURE	P = 11 bar.
DATI DI PROGETTO/DESIGN DATA	

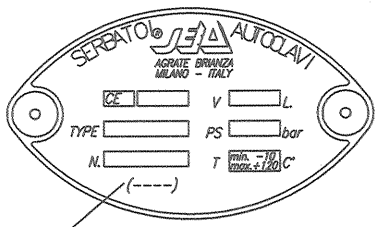
RECEPIENTE A PRESSIONE IN ACCORDO CON 2009/105/CE EX 87/404 CE
PRESSURE VESSEL ACCORDING TO 2009/105/CE EX 87/404 CE

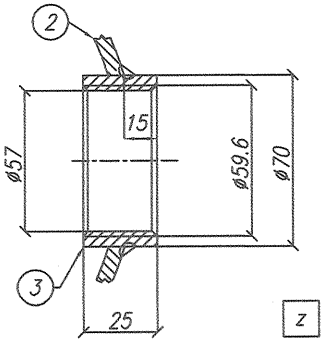






TARGA DATI
(WELDEN ON HEAD SHELL)





MANICCOTTI SULLA VIROLA
COUPLING ON SHELL

dn	de	et	g min.	d max.
3/8"	21.8	2.6	3.8	13
1/2"	26.9	2.7	3.8	13
3/4"	33.1	3.35	3.8	18
1"	40	3.55	3.8	18

REV.	DATE	MODIFICATION
3	24.03.2015	AGGIUNTA N° 1 VARIANTE SENZA CALCOLO
2	20.05.2013	AGGIUNTE N° 2 VARIANTI SENZA CALCOLO
1	22.12.2011	MODIFICATA GRAFICA DA ^e min^ A ^e^
1	22.12.2011	AGGIUNTE N° 2 VARIANTI

REV.	DATE	MODIFICATION
5	24.03.2015	MODIFICATA GRAFICA – TOLTO MATERIALE A42AP
4	24.03.2015	MODIFICATA GRAFICA – UNITE LE VARIANTI X-Z

REV.	DATE	MODIFICATION

ANNO YEAR	2007	DISEGNO DRAWING	P1
PAG.	1/1	FAMIGLIA FAMILY	P
REV.	5		

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